

KEY

- t - WALL THICKNESS
- s - 0.002 OF INTERNAL DIA. OR 2 mm min.
- ID - INTERNAL DIAMETER
- α - INCLUDED ANGLE NOT MORE THAN 25° (ONLY FOR DESIGN PURPOSE NOT TO BE MEASURED)

FIG. 1 DETAILS OF FLUSH JOINTS

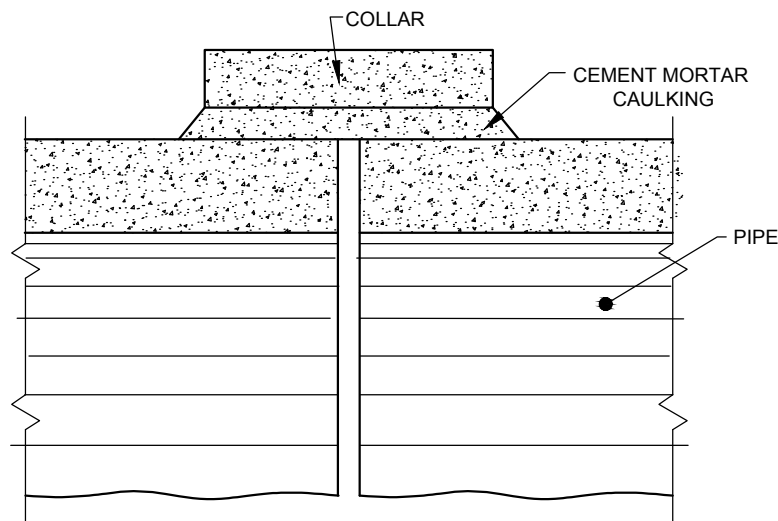


FIG. 2 COLLAR JOINTS (RIGID)